



### PROCEDURE

- 1 ▶ Drilling out the damaged thread
- 2 ▶ Cleaning the bore
- 3 ▶ Thread cutting for the thread insert
- 4 ▶ Cleaning the thread
- 5 ▶ Screwing in the thread insert
- 6 ▶ Breaking off the tappet of the thread insert

### USAGE

Thread repair inserts are used to repair or reinforce a thread while maintaining the nominal diameter.

### TOOLS

Following tools are required:

- Tap hole twist drill
- Screw tap
- Insertion tool
- Break tool



BREAK TOOL

INSERTION TOOL